Silencing Mufflers

EXAIR Silencing Mufflers help to reduce work area noise produced by air exhausting from cylinders, valves and other air powered equipment. Per OSHA Standard 1910.95(a), a worker must not be exposed to sound levels above 90 dBA for any eight hour shift of a 40 hour work week. Silencing Mufflers help plants meet this OSHA requirement by reducing the sound to safe levels below 90 dBA. They also eliminate harmful dead end pressures. Each style of Silencing Muffler shown has a high airflow capacity, with low back pressure. Popular NPT sizes are ideal for new and existing installations.

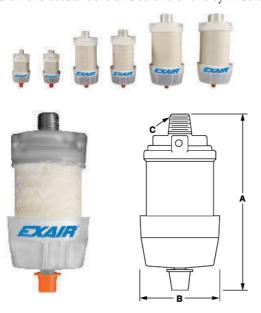
Reclassifying Mufflers

Reclassifying Mufflers are an upgrade from Sintered Bronze Mufflers (see next page). They offer the best noise reduction - up to 35 dB. Available from 1/8 NPT through 1 NPT, Reclassifying Mufflers eliminate oil mist. Exhaust air from cylinders and valves often contain oil mists that can contaminate the workers' breathing air, affecting their health. Per OSHA Standard 29 CFR 1910.1000, a worker's cumulative exposure to oil mist must not exceed 5mg/m³ by volume in any eight hour shift of a 40 hour work week.

The patented wrap design of the removable element separates oil from the exhausted air so virtually no oil is released into the environment. Based on an intake of 50 PPM at 100 PSIG, the Reclassifying Mufflers reclassify and reduce the exhausted oil mist to 0.015 PPM. A reservoir where oil accumulates at the bottom can be drained by attaching a 1/4" tube.



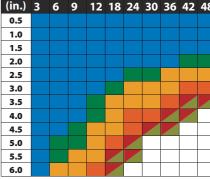
Each Reclassifying Muffler passes a certain volume of air with minimal back pressure restriction so it doesn't interfere with the operation of the cylinder or valve. When used with cylinders, the "Muffler Quick Pick" table (right) helps you select the appropriate model based on the actual bore and stroke of the cylinder.



Model 9070 Model 9071 Model 9072 Model 9073 Model 9074 Model 9075 Contact an Application Engineer for more information

Muffler Needed To Exhaust In 1/2 Second For A Cylinder Charged To 100 PSIG

Stroke (in.) 6 9 12 18 24 30 36 42 48



Muffler Quick Pick

| Model # | Description | | Α | В | C | Replacement Element # | |
|------------|--------------------------|----|------|------|------------|--------------------------|--|
| 9070 | Reclassifying Muffler | in | 3.13 | 1.63 | 1/8 NPT | | |
| | | mm | 80 | 41 | | 000553 | |
| 9071 | Reclassifying | in | 3.13 | 1.63 | 1/4 | 900553 | |
| 9071 | Mufflér | mm | 80 | 41 | NPT | | |
| 9072 | Reclassifying Muffler | in | 4.75 | 2.44 | 3/8 NPT | | |
| | | mm | 121 | 62 | | 000554 | |
| 9073 | Reclassifying Muffler | in | 4.75 | 2.44 | 1/2 | 900554 | |
| | | mm | 121 | 62 | NPT | | |
| 9074 | Reclassifying Muffler | in | 6.25 | 3.31 | 3/4 | | |
| | | mm | 159 | 84 | NPT | 000555 | |
| 9075 | Reclassifying | in | 6.25 | 3.31 | 1 | 900555 | |
| | Muffler | mm | 159 | 84 | NPT | | |

Bore







Sintered Bronze Mufflers

EXAIR's low cost Sintered Bronze Mufflers are easy to install in new and existing exhaust ports of valves, cylinders and other air powered equipment. Each Sintered Bronze Muffler is capable of passing a certain volume of air with minimal back pressure restriction so it doesn't interfere with the operation of the cylinder or valve. When used with cylinders, the "Muffler Quick Pick" table helps you select the appropriate model based on the actual bore and stroke of the cylinder. (Note: Model 9089 has a 1/2"-20 UNF straight thread to fit most solenoid valves.)

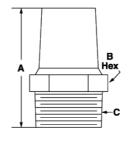
Model 9085

Model 9086

Model 9087

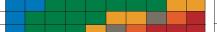
Model 9088

Contact an Application Engir



36 42 48

| Model # | | Overall Length | Hex | Thread Size | |
|---------|----|-------------------|------|----------------|--|
| | | Α | В | C | |
| 9080 | in | 0.72 | 0.31 | #10-32 | |
| 9080 | mm | 18 | 8 | #10-32 | |
| 0001 | in | 1.13 | 0.44 | 1/8 | |
| 9081 | mm | 29 | 11 | NPT | |
| 9082 | in | 1.38 | 0.56 | 1/4 | |
| 9082 | mm | 35 | 14 | NPT | |
| 0000 | in | 1.50 | 0.69 | 3/8 | |
| 9083 | mm | 38 | 18 | NPT | |
| 9084 | in | 1.88 | 0.88 | 1/2 | |
| 9084 | mm | 48 | 22 | NPT | |
| 0005 | in | 2.25 | 1.06 | 3/4 | |
| 9085 | mm | 57 | 27 | NPT | |
| 9086 | in | 2.91 | 1.31 | 1 NPT | |
| 9080 | mm | 74 | 33 | | |
| 9087 | in | 3.25 | 1.69 | 1-1/4 | |
| 9087 | mm | 83 | 43 | NPT | |
| 9088 | in | 3.69 | 2 | 1-1/2 | |
| 9000 | mm | 94 | 51 | NPT | |
| | in | 1.19 | 0.63 | 1/2"-20 | |
| 9089* | mm | 30 | 16 | UNF FEMALE | |



* Model 9089 for solenoid valves only.

Muffler Quick Pick

| | Bore | Stroke (in.) | | | | | | | |
|------|-------|--------------|---|---|----|----|----|----|--|
| | (in.) | 3 | 6 | 9 | 12 | 18 | 24 | 30 | |
| | 0.5 | | | | | | | | |
| | 1.0 | | | | | | | | |
| | 1.5 | | | | | | | | |
| | 2.0 | | | | | | | | |
| | 2.5 | | | | | | | | |
| | 3.0 | | | | | | | | |
| | 3.5 | | | | | | | | |
| | 4.0 | | | | | | | | |
| neer | 4.5 | | | | | | | | |
| | 5.0 | | | | | | | | |
| | 5.5 | | | | | | | | |
| | 6.0 | | | | | | | | |
| | | | | | | | | | |

Straight-Through Mufflers

1/2 second for a cylinder charged to 100 PSIG



Model 9080

Model 9081

Model 9082

Model 9083

Model 9084

Muffler will exhaust cylinder in

Straight-Through Silencing Mufflers feature a corrosionresistant aluminum outer shell lined with sound absorbing foam for better noise reduction. The typical noise reduction is up to 20 dB.

| Description | | A | В | C | D | Rated Flow | |
|------------------|--------------------------------------------------------------------------------|---------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| Straight-Through | in | 4 | 1.50 | 1/4 | 1/4 | 22 SCFM | |
| Muffler | mm | 102 | 38 | MNPT | /4 1/4 NPT FNPT /8 3/8 NPT FNPT /4 3/4 | INPT FNPT | 623 SLPM |
| Straight-Through | in | 4.13 | 1.50 | 3/8 | 3/8 | 50 SCFM | |
| Muffler | mm 105 38 MN | 3/8 MNPT F 3/4 | FNPT | 1,416 SLPM | | | |
| Straight-Through | in | 9.75 | 12 38 MNPT 13 1.50 3/8 15 38 MNPT 175 2 3/4 | 3/4 | 73 SCFM | | |
| AA CO | MNPT | FNPT | 2,066 SLPM | | | | |
| | Straight-Through Muffler Straight-Through Muffler Straight-Through | Straight-Through Muffler mm Straight-Through in mm Straight-Through in mm | Straight-Through Muffler in 4.13 Straight-Through Muffler mm 105 Straight-Through in 9.75 | Straight-Through Muffler in up of the straight of the | Straight-Through Muffler in arm | Straight-Through Muffler in mm in the most of the most of the mem in the most of the mem in the most of the mem in | |

Description

Heavy Duty

Muffler

Heavy Duty

3903

3907

in

mm

in

mm

1.81

4.50

114

0.81

2

51

Flow rated at 1/2 PSIG back pressure

0.63

16

1.50

FNPT

Caution: Operations approaching 32°F (0°C) or below could result in freeze-up due to moisture in the compressed air line.

Heavy Duty Mufflers



Heavy Duty Silencing Mufflers feature a Model # corrosion-resistant aluminum outer shell with an internal stainless steel screen that protects valves and cylinders from contamination that could enter through the exhaust ports. This also keeps contaminants such as rust from being ejected at high speed from the exhaust port. The typical noise reduction is up to 14 dB.

Caution: Operations approaching 32°F (0°C) or below could result in freeze-up due to moisture in the compressed air line.